



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2564
Job Sheet 176586



Part No: D2564

Job Qty: 20 ea

Part Name: Mounting Angle



Part Weight: 0 lbs

Job Created: 4/26/18

Due Date: 5/11/18

Type: SOLD

DAS
21
9-50

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Note: DWG REV B1 IPP: D 02.09.09 Re-format; Added FA276 Folio KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	5/11/18	5/11/18	0.00	0.00	Start Up Machining		1/18 18/6/27
100	Bandsaw	20 pcs	5/11/18	5/11/18	0.00	0.83	Bandsaw1		1/18 18/6/27
110	CNC Vertical Machining	20 pcs	5/11/18	5/11/18	0.06	2.48	HAAS 1		1/18 18/6/27
130	QC	20 pcs	5/11/18	5/11/18	0.00	0.00	QC8		mm 18/6/27
140	Packaging	20 pcs	5/11/18	5/11/18	0.00	0.00	Packaging3		2018-06-27
150	QC21-SA	20 Ea	5/11/18	5/11/18	0.00	0.00	QC21		21 JUN 27 2018

Part Op 100 - Cut D6207 Extrusion: 1.00" Long

Descriptions: 110 - 1- Mill as per Folio FA276 Rev: _____ & Dwg D2564 Rev: _____

140 - *** STOCK IN STEP CELL ***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6A1.000W.125	6061T6 Angle 1.00 X 1.00 X .125W	1.8320 ft (.0916 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6A1.000W.125	2	16	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Angle	1.000inches ± 0.030	1.030 0.970		
2	Mounting Angle	0.625inches ± 0.010	0.635 0.615		
3	Mounting Angle	0.257inches ± 0.010	0.267 0.247		
4	Mounting Angle	1.000inches ± 0.010	1.010 0.990		
5	Mounting Angle	1.000inches ± 0.010	1.010 0.990		
6	Mounting Angle	0.375inches ± 0.010	0.385 0.365		

DART
AEROSPACE

Container No: S084940



Part: D2564

Job No: 176586

Serial No/Batch: S084940

Revision:

Inspector:

Exp Date:

Instructions:

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Date: 06/27/18

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